

SUSTAINABILITY SCORECARD

	Source	Energy impacts	Destiny
Preferred	Made from sustainably harvested, renewable resource; no known toxicity	Made with renewable energy; very moderate embodied energy	Fully recyclable; fully compostable; reusable
Caution	Made from conventional renewable resource	Made with non renewable energy; low embodied energy	Compatible with incineration
Avoid	Made with non renewable resource; known toxic impacts	Made with non renewable energy; high embodied energy	Requires conventional or hazardous waste landfill

PAPER	Source	Energy impacts	Destiny
Post-consumer recycled fibre			
Pre-consumer recycled fibre			
FSC certified virgin fibre			
Conventional virgin fibre			
Alternative agricultural fibre			
Agricultural waste fibre			
Plastic laminated paper			
TCF/PCF bleaching			
ECF bleaching			
'Wind-powered' paper			

INKS	Source	Energy impacts	Destiny
Petroleum inks			
Vegetable inks			
CMYK pigments			
Most spot pigments			
Metal-containing spot pigments			
Metallic pigments			
Varnish			
Aqueous coating			
UV inks			
Foil blocking			

BINDERY	Source	Energy impacts	Destiny
Mechanical binding (saddle stitch)			
Mechanical binding (Singer stitch)			
Perfect binding (PUR hot melt)			
Perfect binding (EVA hot melt)			
Starch adhesive			